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SAFETY DATA SHEET

According to Regulation (EC) No. 1907/2006 (REACH) Article 31, Annex II as amended.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: EMKARATE™ RL 68H

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Refrigeration Lubricants.

Uses advised against: None identified.

1.3 Details of the supplier of the safety data sheet

Supplier

Company Name: LUBRIZOL FRANCE Address: 25 QUAI DE FRANCE

CS 61062

76173 ROUEN CEDEX, 76173

FR

Telephone: (33) 02.35.58.14.00

E-mail contact: EUSDS@lubrizol.com {Lubrizol Safety Data Sheets can be obtained at

www.mylubrizol.com}

1.4 Emergency telephone number:

FOR TRANSPORT EMERGENCY CALL CHEMTREC (+1) 703 527 3887 OR WITHIN FRANCE

09.75.18.14.07

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

This product does not meet the classification requirements of the current European legislation.

Classification according to Regulation (EC) No 1272/2008 as amended.

Not classified

2.2 Label elements according to Regulation (EC) No 1272/2008 as amended

Not applicable

2.3 Other hazards: None identified.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Regulation No. 1272/2008.

This material has no known hazards under applicable laws.

See Section 15 for Regulation (EC) No. 1907/2006 REACH Article 59(1). Candidate List (Substances of Very High Concern (SVHC))

SECTION 4: First aid measures

4.1 Description of first aid measures

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Inhalation: Remove exposed person to fresh air if adverse effects are observed.

Eye contact: Any material that contacts the eye should be washed out immediately with

water. If easy to do, remove contact lenses.

Skin Contact: Wash with soap and water. If skin irritation occurs, get medical attention.

Ingestion: Treat symptomatically. Get medical attention.

4.2 Most important symptoms and effects, both acute and

See section 11.

delayed:

4.3 Indication of any immediate medical attention and special treatment needed

Hazards: No data available.

Treatment: Treat symptomatically.

SECTION 5: Firefighting measures

General Fire Hazards: No unusual fire or explosion hazards noted.

5.1 Extinguishing media

Suitable extinguishing

media:

CO2, dry chemical, foam, water spray, water fog.

Unsuitable extinguishing

media:

Do not use water jet as an extinguisher, as this will spread the fire.

5.2 Special hazards arising from the substance or

mixture:

A solid stream of water will spread the burning material. Material creates a special hazard because it floats on water. See section 10 for additional

information.

5.3 Advice for firefighters Special fire fighting

procedures:

No data available.

Special protective

equipment for fire-fighters:

Recommend wearing self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

No data available.

6.2 Environmental Precautions:

Avoid release to the environment. Do not contaminate water sources or sewer. Environmental manager must be informed of all major spillages.

Prevent further leakage or spillage if safe to do so.

6.3 Methods and material for containment and cleaning

up:

Dike far ahead of larger spill for later recovery and disposal. Pick up free liquid for recycle and/or disposal. Residual liquid can be absorbed on inert

material.

6.4 Reference to other sections:

See sections 8 and 13 for additional information.

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SECTION 7: Handling and storage:

7.1 Precautions for safe

handling:

Observe good industrial hygiene practices. Provide adequate ventilation.

Wear appropriate personal protective equipment.

Maximum Handling

Temperature:

Not determined.

7.2 Conditions for safe storage, including any

incompatibilities:

Store away from incompatible materials. See section 10 for incompatible

materials.

Maximum Storage

Temperature:

Not determined.

7.3 Specific end use(s): End uses are listed in an attached exposure scenario when one is required.

SECTION 8: Exposure controls/personal protection

8.1 Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

DNEL-Values

Critical component	End Use	Route of Exposure	Exposure type	DNEL-Values	Remarks
Product	Workers	Dermal	Long-term - local effects	0.602 mg/cm2	
Product			Acute - local effects	0.602 mg/cm2	
Product	Consumers		Long-term - local effects	0.602 mg/cm2	
Product			Acute - local effects	0.602 mg/cm2	

PNEC-Values

Critical component	Environmental compartment	PNEC-Values	Remarks
Product	Sewage treatment	56 mg/l	
	plant		

8.2 Exposure controls

Appropriate engineering

controls:

No special requirements under ordinary conditions of use and with

adequate ventilation.

Individual protection measures, such as personal protective equipment

General information: Please follow the recommended personal protective equipment (PPE)

> guidelines below and refer to the appropriate EN standard where applicable. Use personal protective equipment as required.

Eye/face protection: If contact is likely, safety glasses with side shields are recommended. Eye

protection should meet the standards set out in EN 166.

Skin protection

Hand Protection: Rubber (natural, latex). Suitable gloves can be recommended by the glove

supplier. Polyvinyl chloride (PVC). Nitrile.

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General:

Because specific work environments and material handling practices vary, safety procedures should be specific for each intended application. The correct choice of protective gloves depends upon the chemicals being handled, and the conditions of work and use. Most gloves provide protection for only a limited time before they must be discarded and replaced (even the best chemically resistant gloves will break down after repeated chemical exposures). Gloves should be chosen in consultation with the supplier / manufacturer and taking account of a full assessment of the working conditions. For typical use and handling of chemical substances, gloves should meet the standards set out in EN 374. For applications involving mechanical risks with potential for abrasion or puncture, the standards set out in EN 388 should be considered. For tasks involving thermal hazards, the standards set out in EN 407 should be considered.

Break-through time:

Breakthrough time data are generated by glove manufacturers under laboratory test conditions and represent how long a glove can be expected to provide effective permeation resistance. It is important when following breakthrough time recommendations that actual workplace conditions are taken into account. Always consult with your glove supplier for up-to-date technical information on breakthrough times for the recommended glove type.

For continuous contact, we suggest gloves with a minimum breakthrough time of 240 minutes, or > 480 minutes if suitable gloves can be obtained. If suitable gloves are not available to offer that level of protection, gloves with shorter breakthrough times may be acceptable as long as appropriate glove maintenance and replacement regimes are determined and adhered to. For short-term, transient exposures and splash protection, gloves with shorter breakthrough times may commonly be used. Therefore, appropriate maintenance and replacement regimes must be determined and rigorously followed.

Glove thickness:

For general applications, we recommend gloves with a thickness typically greater than 0.35 mm.

It is important to note that glove thickness is not the only predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material.

Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, before being disposed of. Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential.

Other: No data available.



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Respiratory Protection: Consult with an industrial hygienist to determine the appropriate

respiratory protection for your specific use of this material. A respiratory protection program compliant with all applicable regulations must be followed whenever workplace conditions require the use of a respirator.

Respiratory Protective Equipment (RPE) is not normally required where there is adequate natural or local exhaust ventilation to control exposure. In case of insufficient ventilation, wear suitable respiratory equipment. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment.

Safety procedures should be developed for each intended application.

Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of

the working conditions.

Please refer to the relevant EN standards for the RPE selected.

Hygiene measures: Always observe good personal hygiene measures, such as washing after

handling the material and before eating, drinking, and/or smoking. Routinely

wash work clothing to remove contaminants. Discard contaminated

footwear that cannot be cleaned.

Environmental No data available. **Controls:** See section 6 for details.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state: liquid
Form: liquid
Color: Yellow
Odor: Mild

Odor Threshold:

pH:

No data available.

No data available.

Freezing point:

No data available.

No data available.

286 °C (101.3 kPa)

Flash Point: 185 °C (Setaflash Closed Cup)

Evaporation Rate: No data available. Flammability (solid, gas): No data available.

Upper/lower limit on flammability or explosive limits

Flammability Limit - Upper (%):

Flammability Limit - Lower (%):

Vapor pressure:

No data available.

No data available.

0.00846 hPa (25 °C)

0.0119 hPa (40 °C) 0.0681 hPa (100 °C)

Vapor density (air=1):No data available.Relative density:0.974 - 0.985 (20 °C)

Solubility(ies)

Solubility in Water: Insoluble in water Solubility (other): No data available.

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Partition coefficient (n-octanol/water): > 10 Autoignition Temperature: 352 °C

Decomposition Temperature: No data available.

Viscosity: 63 - 73 mm2/s (40 °C); 8.8 - 9.8 mm2/s (100 °C)

Explosive properties:

Oxidizing properties:

No data available.

No data available.

No data available.

Other information

Pour Point Temperature: -20 °C

SECTION 10: Stability and reactivity

10.1 Reactivity: No data available.

10.2 Chemical Stability: Material is stable under normal conditions.

10.3 Possibility of hazardous

reactions:

Will not occur.

10.4 Conditions to avoid:Do not expose to excessive heat, ignition sources, or oxidizing materials.

10.5 Incompatible Materials: Strong acids. Strong bases.

10.6 HazardousThermal decomposition or combustion may generate smoke, carbon monoxide, carbon dioxide, and other products of incomplete combustion.

SECTION 11: Toxicological information

Information on likely routes of exposure

Inhalation: No data available.

Ingestion: No data available.

Skin Contact: No data available.

Eye contact: No data available.

11.1 Information on toxicological effects

Acute toxicity

Oral

Product: LD 50 (Rat): > 2,000 mg/kg (Measured) Not classified

Not classified for acute toxicity based on available data.

Dermal

Product: LD 50 (Rat): > 2,000 mg/kg (Measured) Not classified

Not classified for acute toxicity based on available data.

Inhalation

Product: Dusts, mists and fumes: LC 50 (Rat, , 4 h): Not classified

Dusts, mists and fumes Vapour: LC 50 (Rat, , 4 h): Not classified Vapour Not classified for acute toxicity based on available data.

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Skin Corrosion/Irritation:

Product: Classification: Not irritating (Measured); Rabbit. Remarks: Not classified as a primary skin irritant.

Serious Eye Damage/Eye Irritation:

Product: Classification: Not irritating (Measured); Rabbit.

Remarks: Not classified as a primary eye irritant.

Respiratory sensitization:

No data available

Skin sensitization:

Product: Classification: Not a skin sensitizer. (Measured)

Specific Target Organ Toxicity - Single Exposure:

Product: If material is misted or if vapors are generated from heating,

exposure may cause irritation of mucous membranes and the upper

respiratory tract.

No data available

Aspiration Hazard:

No data available

Chronic Effects

Carcinogenicity:

No data available

Germ Cell Mutagenicity:

Product: In vitro mutagenicity tests have been negative.

Reproductive toxicity:

Product: Not Classified based on available data.

Specific Target Organ Toxicity - Repeated Exposure:

No data available

SECTION 12: Ecological information

12.1 Ecotoxicity

Fish

Product: LC 50 (Rainbow Trout, 4 d): > 100 mg/l

Aquatic Invertebrates

Product: EC 50 (Water flea (Daphnia magna), 2 d): > 100 mg/l

Toxicity to Aquatic Plants

Product: EC 50 (Algae (Pseudokirchneriella subcapitata), 3 d): > 100 mg/l

NOEC (Algae (Pseudokirchneriella subcapitata), 3 d): 100 mg/l

Toxicity to soil dwelling organisms

No data available

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Sediment Toxicity

No data available

Toxicity to Terrestrial Plants

No data available

Toxicity to Above-Ground Organisms

No data available

Toxicity to microorganisms

Product: NOEC (Sludge, 3 h): 560 mg/l

12.2 Persistence and Degradability

Biodegradation

Product: OECD TG 301 B, 37 %, 28 d, Not readily degradable.

BOD/COD Ratio

No data available

12.3 Bioaccumulative potential

Bioconcentration Factor (BCF)

No data available

Partition Coefficient n-octanol / water (log Kow)

Product: Log Kow: > 10 40 °C

12.4 Mobility:

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Disposal methods: Treatment, storage, transportation, and disposal must be in accordance

with applicable Federal, State/Provincial, and Local regulations.

Since emptied containers retain product residue, follow label warnings even

after container is emptied.

Contaminated Packaging: Container packaging may exhibit hazards.

SECTION 14: Transport information

ADR

Not regulated.

IMDG

Not regulated.

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IATA

Not regulated.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

None known.

Shipping descriptions may vary based on mode of transport, quantities, temperature of the material, package size, and/or origin and destination. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material. For transportation, steps must be taken to prevent load shifting or materials falling, and all relating legal statutes should be obeyed. Review classification requirements before shipping materials at elevated temperatures.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

EU Regulations

Regulation (EC) No. 2037/2000 Substances that deplete the ozone layer:

None present or none present in regulated quantities.

Regulation (EC) No. 850/2004 on persistent organic pollutants:

None present or none present in regulated quantities.

Regulation (EC) No. 649/2012 Import and export of dangerous chemicals:

None present or none present in regulated quantities.

Regulation (EC) No. 1907/2006, REACH Article 59(1). Candidate List:

None present or none present in regulated quantities.

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorisation, as amended:

None present or none present in regulated quantities.

Regulation (EC) No. 1907/2006 Annex XVII Substances subject to restriction on marketing and use:

None present or none present in regulated quantities.

Directive 2004/37/EC on the protection of workers from the risks related to exposure to carcinogens and mutagens at work.:

None present or none present in regulated quantities.

Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breast feeding.:

None present or none present in regulated quantities.

Directive 2012/18/EU (Seveso III): on the control of major accident hazards involving dangerous substances:

None present or none present in regulated quantities.

EU. Regulation No. 166/2006 PRTR (Pollutant Release and Transfer Registry), Annex II: Pollutants:

None present or none present in regulated quantities.

Directive 98/24/EC on the protection of workers from the risks related to chemical agents at work:

None present or none present in regulated quantities.



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Inventory Status

Australia (AICS)

All components are in compliance with chemical notification requirements in Australia.

Canada (DSL/NDSL)

All substances contained in this product are in compliance with the Canadian Environmental Protection Act and are present on the Domestic Substances List (DSL) or are exempt.

China (IECSC)

All components of this product are listed on the Inventory of Existing Chemical Substances in China.

European Union (REACh)

To obtain information on the REACH compliance status of this product, please e-mail REACH@SDSInquiries.com.

Japan (ENCS)

All components are in compliance with the Chemical Substances Control Law of Japan.

Korea (ECL)

All components are in compliance in Korea.

New Zealand (NZIoC)

All components are in compliance with chemical notification requirements in New Zealand.

Philippines (PICCS)

All components are in compliance with the Philippines Toxic Substances and Hazardous and Nuclear Wastes Control Act of 1990 (R.A. 6969).

Switzerland (SWISS)

All components are in compliance with the Environmentally Hazardous Substances Ordinance in Switzerland.

Taiwan (TCSCA)

All components of this product are listed on the Taiwan inventory.

United States (TSCA)

All substances contained in this product are listed on the TSCA inventory or are exempt.

The information that was used to confirm the compliance status of this product may deviate from the chemical information shown in Section 3.

15.2 Chemical safety assessment:

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Key literature references and Internal company data and other publically available resources. **sources for data:**

Wording of the H-statements in section 2 and 3: none

Other information:

Abbreviations and acronyms:

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ACGIH - American Conference of Governmental Industrial Hygienist

ADR - International Carriage of Dangerous Goods by Road

AICS - Australian Inventory of Chemical Substances

ATEmix - Acute Toxicity Estimate for the mixture

BCF - Bio concentration factor DMSO - Dimethyl sulfoxide

DSL - Domestic Substance List

EC50 - Effective concentration that gives a response in 50% of the population

ECHA - European Chemical Agency

ECL - Existing Chemical List

ENCS - Existing and New Chemical Substances

EPA - Environmental Protection Agency

IARC - International Agency for Research on Cancer

IATA - International Air Transport Association

IECSC - Inventory of Existing Chemical Substances

IMDG - International Maritime Dangerous Goods

IP 346 – A gravimetric assay used to determine the percentage weight of polycyclic aromatics in oil, via a DMSO extraction technique

LC50 - Lethal concentration required to kill 50% of the population

MARPOL - International Conventions for the Prevention of Pollution from Ships

NDSL - Non Domestic Substance List

NOAEC - No observed adverse effect concentration

NOAEL - No observed adverse effect level

NOEC - No observed effective concentration

NTP - National Toxicology Program

NZloc - New Zealand Inventory of chemicals

OECD TG - Organization for Economic Cooperation and Development Test Guidelines

OSHA - Occupational, Safety, and Health Administration

PBT - Persistent bioaccumulative toxic chemical

PEL - Permissible Exposure Level

PICCS - Philippine Inventory of Chemicals and Chemical Substances

PPE - Personal Protective Equipment

PRTR - Pollutant Release and Transfer Register

REACH - Registration, Evaluation, Authorization & restriction of Chemicals

SVHC - Substance of Very High Concern

SWISS - Switzerland chemical ordinance

TCSCA - Toxic Chemical Substance Control Act

TLV - Threshold Limit Value

TSCA - Toxic Substances Control Act

TWA - Time Weighted Average

vPvB - very Persistent very Bioaccumulative

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the responsibility of the user.